

F I G. 2

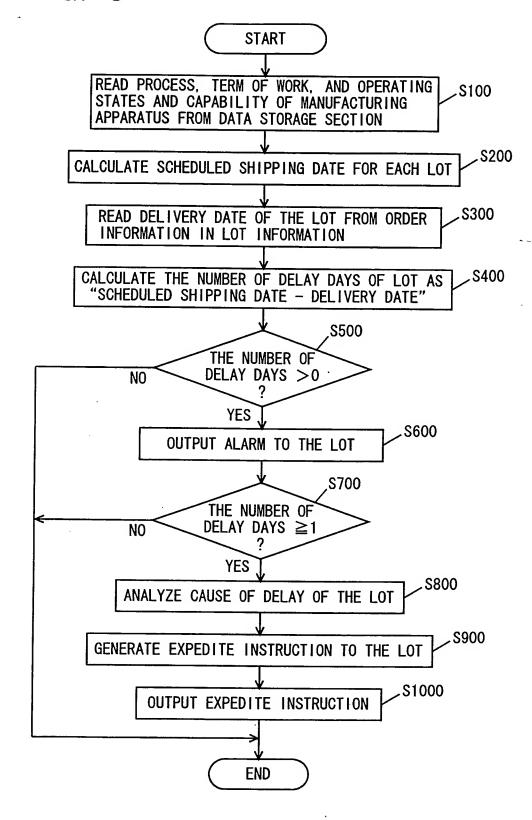
ORDER	PRODUCT	THE NUMBER OF ORDERS	DEL I VERY
NUMBER	NUMBER		DATE
SR01	M0001	100	2002/3/15
SR02	M0002	200	2002/4/1

F I G. 3

MODEL NO. OF APPARATUS	FACTORY	3/1	3/2	3/3	3/4	•••
E001	Α	100%	100%	100%		
P002	В	0%	50%	80%	• • •	

F I G. 4

LOT NUMBER	PRODUCT NUMBER	PROCESSES	THE NUMBER OF PROCESSES	REMAINING TERM OF WORK	SCHEDULED SHIPPING DATE
LOT01	M0001	900	50	10 DAYS	2002/3/14
LOT02	M0001	800	60	12 DAYS	2002/3/16
LOT03	M0002	500	100	16 DAYS	2002/3/20
LOT04	M0002	100	100	35 DAYS	2002/4/8



F I G. 6

LOT NUMBER	PRODUCT NUMBER	PROCESSES	THE REMAINING NUMBER OF TERM OF PROCESSES WORK	REMAINING TERM OF WORK	REMAINING SCHEDULED TERM OF SHIPPING WORK DATE	DEL I VERY Date	THE NUMBER OF DELAY DAYS (= SCHEDULED COMPLETION DATE - DELIVERY DATE)	DETERMINATION
L0T01	M0001	006	20	10 DAYS	10 DAYS 2002/3/14 2002/3/15	2002/3/15	-1 DAY	OK
LOT02	M0001	008	09	12 DAYS	12 DAYS 2002/3/16 2002/3/15	2002/3/15	1 DAY	NG→EXPED I TE
L0T03	M0002	200	100	16 DAYS	2002/3/20	2002/4/1	-12 DAYS	0K → CEASE
L0T04	M0002	100	100	35 DAYS	2002/4/8	2002/4/1	7 DAYS	7 DAYS NG→EXPEDITE

F I G. 7

LOT PRODUCT PROCESSES I	PROCESSES	 THE NUMBER OF PROCESSES	REMAININ TERM OF WORK	THE REMAINING THE NUMBER OF PROCESSES WORK DELAY DAYS	MAIN CAUSE OF DELAY	COUNTERMEASURE
L0T02 M0001 800	800	09	60 12 DAYS		1 DAY PROGRESS DELAY (EXTENSION OF TERM OF WORK)	EXPEDITE PROGRESS
LOTO4 M0002 100	100	9	100 35 DAYS	7	DAYS POST-PROCESS CAPABILITY	RE-CHECK CAPABILITY.
					RESTRICTION	INCREASE PATH

